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Abstract: Abstract

In Romania, Naturally Occurring Radioactive Materials (NORM) were widely used in many industries. Several radiological investigations of different sites were performed, some of them with important results, from the radiation protection point of view. Although the general regulatory requirements of the NORM related activities are established by the Romanian nuclear legislation, no specific regulations to detail them are in place. Faced with these challenges, a clear necessity to complete the regulatory framework was identified. In this respect, a graded approach was selected, in order to establish the appropriate level of the regulatory regime to be applied to NORM related activities. This work is intended to describe, in general terms, the methodology used in order to assess the radiological risk associated with NORM industries which are relevant for Romania today, as a first stage of a project dedicated to develop the applicable regulatory framework.

RADIOLOGICAL INVESTIGATIONS OF NORM RELATED ACTIVITIES IN ROMANIA

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1 **1. Introduction**

2

3 Naturally Occurring Radioactive Materials and their radiological impact have been
4 studied intensively in the last years. Managing NORM is interesting from the radiation
5 protection point of view, especially if these materials are produced and used in bulk
6 amount. In Romania, NORM were widely used or processed in many industrial facilities,
7 such as phosphate fertilizer plants, iron and steel factories, oil and gas extraction facilities
8 and other non-uranium mining and milling facilities.

9

10 In its Title VII, the Council Directive no. 96/29/Euratom on laying down basic safety
11 standards for the protection of the health of workers and the general public against
12 dangers arising from ionizing radiation requires that workplaces in the non-nuclear
13 industry also need to be subject to regulatory control, if the presence of natural radiation
14 sources can lead to a significant exposure of workers or members of the public, which
15 cannot be disregarded from the radiation protection point of view. Such workplaces are
16 found in industries using or processing types of minerals or rocks containing significant
17 amounts of natural radioactive elements (NORM industry). Other operations such as
18 storage, application or disposal of the residues resulted from the NORM processing have
19 to be included in the control, too.

20

21 With the Romania's accession to the European Union, the European regulations regarding
22 radiation protection were transposed into the national legislation. Thus, the Fundamental
23 Norms for Radiological Safety (National Commission for Nuclear Activities Control,

24 2000) underline that all operators of those facilities which, during the operation, can
25 accumulate NORM or produce technologically enhanced NORM, have to perform a
26 study regarding the concentration of NORM on the production cycle and the possible
27 exposure of workers and public to ionizing radiations and to send the results to the
28 nuclear regulatory body. Based on these results, the regulatory body has to decide the
29 level of the regulatory regime to be applied in order to ensure the radiation protection of
30 workers and/or public.

31

32 Faced with the difficulties generated by the application of nuclear legislation to non-
33 nuclear activities, such as those involving NORM, the regulatory body decided to
34 complete the existing regulatory framework with detailed requirements and procedures
35 regarding the licensing and control regime of these activities. In this respect, taking into
36 consideration the international recommendations (International Atomic Energy Agency,
37 2006), a graded approach was selected. In order to derive the appropriate level of
38 regulation, the regulator contracted a project, dedicated in a first stage to assess the
39 current radiological situation of NORM industries in Romania. Further on, the legislation
40 had to be evaluated too, in order to identify the gaps and possible solutions to complete
41 the regulatory framework. In the end, based on these assessments, new regulations
42 addressing the specific aspects of radiological safety related to these activities involving
43 NORM will be issued, as decided by the regulator and the contractor during the project.

44

45 This paper briefly summarises the methodological approach and the final results of the
46 radiological investigations programme carried out in Romania, in terms of dose

47 estimations. It has to be mentioned that, under this project, only workplaces possibly
48 affected by the presence of NORM and work activities generating residues containing
49 NORM were investigated; radiation protection aspects related to aircraft operation and
50 radon in homes and workplaces will be subject of other future investigations.

51

52 **2. Methodology**

53

54 **2.1. Fact-finding mission and site investigations**

55

56 The survey of the current situation in Romania in the field of NORM was based on:

- 57 ▪ a fact-finding mission to a wider range of industries and sites,
- 58 ▪ a dose estimate based on current and future exposure scenarios within each industry.

59

60 During the preparation phase, industries were identified which were most likely to be
61 relevant under the aspect of NORM. As a starting point, several publications, such as
62 European Commission, Radiation Protection – 122, 2001, results presented by Wymer in
63 2007 at the European ALARA Network for NORM workshop and other related
64 publications (Romanian Society for Radiological Protection, 1994, Botezatu and Iacob,
65 2000, Radulescu and Popescu, 2002, Kunze, 2003, G. Tanase and M. Tanase, 2003,
66 Gellermann et al., 2006) were consulted and matched with the current industrial structure
67 of Romania. The selection of industries to be visited during the fact-finding mission
68 included:

- 69 ▪ coal-fired thermo power plants,

- 70 ▪ oil/gas production,
- 71 ▪ phosphate fertilizer production,
- 72 ▪ metallurgical plants and smelters,
- 73 ▪ non-uranium mining and ore processing, including coal mining and dewatering of
- 74 mines,
- 75 ▪ thermal water spas,
- 76 ▪ drinking water treatment,
- 77 ▪ bauxite processing (alumina production),
- 78 ▪ use of thoriated materials and thorium alloys.

79

80 Apart from this conventional, industry-based approach, a very useful and convenient way
81 to classify NORM is by a comprehensive set of "material types" resulting from 6 distinct
82 elementary processes (Gellermann, 2008):

- 83 1. Raw materials,
- 84 2. Precipitates,
- 85 3. Chemical extraction and processing residues,
- 86 4. Slag,
- 87 5. Thermic dust,
- 88 6. U or Th containing end products.

89

90 Each material type is characterized by a typical pattern of the normalized nuclide vector.
91 For example, in dust from high-temperature thermal processes (metallurgy, combustion),
92 there is a peak of Pb-210/Po-210 resulting from the volatile metals lead and polonium

93 which precipitate on dust particles in the flue gas and are removed in scrubbers or
94 electrostatic filters. This generic type approach is useful for several reasons, including the
95 following:

- 96 ▪ It avoids to narrow a focus on the "usual suspects" industries when looking for
97 potential NORM industries, but directs the attention to fundamental technological
98 processes which may be applied in many industries where they can lead to the
99 formation of NORM.
- 100 ▪ Knowledge of the generic material type helps in the communication with radio-
101 analytical laboratories if samples are analyzed and the results are interpreted.
- 102 ▪ The selection of the appropriate on-site measurement equipment can be based on an
103 information of the type of NORM. For example, if filter dusts from thermal processes
104 are to be expected at a plant, beta measurement devices are required to detect hot
105 spots, while the gamma detectors commonly used for a first site characterization are
106 useless in such a situation.

107

108 In order to ensure comparability of the site investigation results and the conclusions
109 drawn from it on the relevance of each industry and/or site, a standardised procedure was
110 followed at each site visited. This included on-site measurements and sampling of
111 residues and other materials, which were then sent to an accredited laboratory for an
112 analysis of the nuclide vector.

113

114 On-site measurements of the ambient dose rate and the beta count rate were carried out
115 using the following measurement devices:

- 116 ▪ Gamma spectrometer "Inspector 1000",
- 117 ▪ Gamma-Beta sensitive "MicroCont II" with aluminum shield to selectively measure
- 118 the beta count rate.

119

120 Each site was first scanned using the appropriate measurement device (in accordance
121 with the type of residues and materials to be expected from the technology used). Only if
122 an elevated level of radioactivity was found, samples were taken. Of particular
123 importance was the derivation of activity balances in processes where raw materials were
124 processed (or burnt, e.g., coal) and the radioactivity was accumulated in residues (e.g.,
125 bottom ash and filter dust). In these cases, the sampling had to ensure that raw material
126 and residues were taken from the same batch (i.e., same day and hour, same furnace etc.).

127

128 Liquid samples were taken either if there were liquid effluents containing NORM (e.g.,
129 mine dewatering installations) or if they may interact with solid NORM and lead to
130 radioactive seepage (e.g., seepage from fly ash or red mud ponds). In the latter case, the
131 samples were analysed before and after a leach test.

132

133 In total, 21 sites were investigated, 27 solid samples and 5 liquid samples were taken and
134 analysed. Results must be treated confidentially and cannot be disclosed in this paper.

135

136 **2.2. Dose assessment and identification of priority industries**

137

138 In order to identify industries which deserve special attention from a regulatory point of
139 view, a radiological risk assessment has been carried out, based on the results of the site
140 investigations and the samples taken during it. However, some of the industries and sites
141 did not exhibit any elevated level of radioactivity at the time of the visit, for a number of
142 reasons, such as:

- 143 ▪ temporary cessation of production activity,
- 144 ▪ use of raw materials with an untypically low level of radioactivity,
- 145 ▪ reluctance of the site operator to grant access to the relevant parts of the operations or
146 to disclose detailed information on NORM within the operations.

147

148 If a given industry is commonly known as relevant from a radiation protection point of
149 view, missing information (or untypically low levels of radioactivity) were replaced by
150 typical ranges of comparable sites elsewhere from the literature.

151

152 The risk/dose assessment was carried out for workers and members of the public, for all
153 exposure pathways relevant under the industry and site-specific conditions. The pathways
154 considered in the dose calculations can be structured as follows:

- 155 ▪ External exposure,
- 156 ▪ Inhalation of long-lived alpha / beta emitters,
- 157 ▪ Inhalation of radon and its short-lived daughter nuclides,
- 158 ▪ Ingestion of radionuclides, directly and via the food chain (drinking water ingestion
159 and secondary exposure pathways).

160

161 The dose estimates are merely intended to identify the important exposure pathways and
162 parameters, to provide an order-of-magnitude assessment of the radiological risk and to
163 highlight processes where radiation protection, regulatory and supervision measures are
164 required to keep the exposures reasonably low.

165

166 It must also be noted that the dose estimates are beset with uncertainties. Assumptions
167 have been made and model parameters have been used which reflect a likely exposure
168 scenario or, if no information was available, describe a conservative approach.

169

170 **3. Results**

171

172 **Error! Reference source not found.** summarises the current situation of NORM in
173 Romania, based on the site investigations, literature research and dose estimates as
174 described in section 2.

175

176 Despite the fact that the dose estimations are based on conservative assumptions, the
177 activity concentrations obtained from the facts finding mission has to be interpreted as
178 spot check. Consequently, the values used here give an indication regarding the
179 radiological relevance and the most important NORM industries in Romania. Therefore,
180 only a systematic survey can identify all sites where radiological relevant materials occur.

181 The legislative regulation should consider this by a relatively broad approach of the work
182 activities and industries which have to examine their specific materials regarding
183 radioactivity (“Positive List”).

184

185 **3. Conclusions**

186

187 Based on the results of the survey and the radiological risk analysis, and taking into
188 account the assessment of existing regulatory framework in Romania, a new regulation
189 on NORM related activities and residues, is being prepared. The new regulation will be
190 based on a "positive list" of NORM industries which includes those industries which have
191 been identified as relevant today, but will also include industries which are hitherto not
192 relevant in present, but may become so in the future (e.g., existing industries where raw
193 materials or processes are changed, or new industries currently not active in Romania).

194 **Table 1: Summary of the current situation of NORM in Romania**

Industries, processes	Radiological relevance for		Disposal of residues	Remarks
	Workers	Members of the public		
Coal-fired power plants	Dust can lead to exposure, but < 1 mSv/a	No significant doses except if wastes are used in construction materials	Ash/slag ponds owned by companies	Use of residues must be restricted
Phosphate fertilizer industry	Doses may significantly exceed 1 mSv/a	Water path should be controlled	Ponds owned by companies	
Oil/gas industry	Doses may significantly exceed 1 mSv/a	No doses exceeding 1 mSv/a, but some relevance for uncontrolled use of tubings	Large, but unknown amount, no disposal route available	
Water treatment, mine dewatering	Currently no problems known, but may become important in the future	No significant doses, except if wastes are used in construction materials		If residues occur, their use must be restricted
Geothermal water	Doses < 1 mSv/a	Doses may exceed 1 mSv/a	Smaller amounts of scrap, scales and equipment expected, no disposal route	

Industries, processes	Radiological relevance for		Disposal of residues	Remarks
	Workers	Members of the public		
Non-uranium mining	Currently no problems known, but may become important in the future	Doses < 1 mSv/a	Subject to EU Extractive Waste Directive	
Iron-ore smelters	Doses < 1 mSv/a	Uncontrolled spread of filter dust may lead to doses > 1 mSv/a	No disposal route for filter dust available	Uncontrolled spread of filter dust must be precluded
Bauxite processing	Currently, doses < 1 mSv/a, but may be > 1 mSv/a for some ores	Doses < 1 mSv/a	Ponds owned by companies	
Th-Mg alloys	Doses < 1 mSv/a due to optimised work organisation	Not relevant	Disposal of wastes permitted in old uranium mine	No company currently active
Thoriated welding rods	Doses may significantly exceed 1 mSv/a	Not relevant	Not relevant	Companies should be made aware of radiation protection measures (e.g., ventilation)

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197

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